

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B31F1/07

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

 $\begin{array}{ll} \mbox{Minimum documentation searched (classification system followed by classification symbols)} \\ \mbox{IPC 7} & \mbox{B31F} \end{array}$

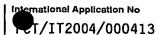
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

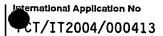
EPO-Internal

		
Category °	Citation of document, with Indication, where appropriate, of the relevant passages	Relevant to claim No.
P,X	WO 03/082559 A (BENVENUTI ANGELO; BIAGOTTI GUGLIELMO (IT); PERINI FABIO SPA (IT)) 9 October 2003 (2003-10-09) the whole document	25-37
X	EP 0 264 676 A (MIRA LANZA SPA) 27 April 1988 (1988-04-27)	1,5-9, 11-13, 16-18, 21,22,24
Υ - Α	column 3, line 7 - column 3, line 20 column 3, line 35 - column 3, line 42	19,20,23 2-4,10, 14,15
Υ	FR 2 824 778 A (DOUBET PHILIPPE) 22 November 2002 (2002-11-22) page 4, line 12 - page 4, line 24; figure 1	19,20,23

Further documents are listed in the continuation of box C.	χ Patent family members are listed in annex.
Special categories of cited documents: A' document defining the general state of the art which is not considered to be of particular relevance E' earlier document but published on or after the international filling date L' document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) O' document referring to an oral disclosure, use, exhibition or other means P' document published prior to the international filling date but later than the priority date claimed Date of the actual completion of the international search	 *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. *&* document member of the same patent family Date of mailing of the international search report
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer Farizon, P



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C.(Continu	etion) DOCUMENTS CONSIDERED TO BE RELEVANT	
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Х	EP 0 738 588 A (SCOTT PAPER CO) 23 October 1996 (1996-10-23)	25-37
A	column 2, line 14 - column 2, line 38; figure 3	5,6,21
A	WO 96/18771 A (RUPPEL REMY ; KAYSERSBERG SA (FR); LAURENT PIERRE (FR); ROUSSEL GILLES) 20 June 1996 (1996-06-20) page 4, line 4 - page 5, line 38	2,19,23, 25
A	WO 99/44814 A (BIAGIOTTI GUGLIELMO; PERINI FABIO SPA (IT)) 10 September 1999 (1999-09-10) cited in the application abstract	1,17,25
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